

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

MPP

Date:	17.05.24	Job No.:	OV17-14	ADR Yes/No:	N	ADR Date:		ECN #:	17- 574
Product No.:	N/A			Created By:	CP	Approved By:	WP		
Product Name:	N/A			Checked By:	SP				

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	JLM	
Production Planning Man. / Prod. Planner	Y	LL / MP	
Supply Chain Director / Purchasing	Y	RA / CL	
Production Engineering Coord.	Y	DD	
Production Engineering Coord.	N	DL	
Customer Order Processing	N	SL	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS / ED	
QC Coordinator	Y	PD	
Customer Support	Y	SW / LM	
Customer Technical Support	Y	MB / ML	
Marketing	N	WR	
Prod. Man. Solution Provider	N	HM	

Reason for Change:

Update sheet spec dwg to reference plate

Documents Affected:

Release:

M7075T6S Rev. B

IF APPLICABLE: NCR: 17- 6396 PAR: _____ CAR: 16-149 CIR: _____ URF: _____

PAPERWORK UPDATE

PARTS MUST COMPLY

PREVIOUS PARTS SATISFACTORY

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatability Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		<u>17.06.19</u> SP
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		<u>17.06.19</u> SP
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		<u>17.06.19</u> SP
17	Update / Verify Airworthiness Release Certificate Database	N			
18	Create / Update Change Record Form / Item Card Database	N			
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	N			
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ		<u>17.06.19</u> SP
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

- some M7075T6B material is actually plate (M7075T6S)
- M7075T6S updated to allow cut plate to be stocked properly as plate.
- 7075-T6 material with specification QQ-A-250/12 must be restocked as M7075T6S, new part numbers will have to be created, IPPs updated accordingly
- this primarily affects cable cutters

see attached

\$,375x5.000
\$, 1,000x5.000

\$,000x0,375 -
5.000x1.000 -

CHG on shop floor - C1706/20
CHG in system - ✓ U1706/20

ECN Verified & Complete: _____

Date: _____

List Lots

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Tuesday, June 20, 2017 7:35:09 AM

Criteria : Item ID: M7075T6B5.000X0.375 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Type Code	Comments
					Lot Code		
M7075T6B5.000X0.375 7075-T6 BAR 5.000" X 0.375"	Main Warehouse MAT005	m134829	6/14/2017	3.2910			
	Main Warehouse MAT005	m135320	6/14/2017	1.0000			
	Main Warehouse MAT005	m136103	6/14/2017	0.8750			
	Main Warehouse MAT005	m136303	6/14/2017	0.9170			
	Main Warehouse MAT005	m136965	6/14/2017	0.6980			
	Main Warehouse MAT005	m137090	6/14/2017	0.9590			
	Main Warehouse MAT005	m137561	6/14/2017	7.2500			
	Main Warehouse MAT005	m137781	6/15/2017	3.8100			
				Total:	18.8000		

CHG P/N TO M7075T6 \$.375 X 5.000

per ECN 17574
JUN 20 2017
DWL

List Lots

Tuesday, June 20, 2017 7:35:15 AM

Page 1 of 1

Criteria : Item ID: M7075T6B5.000X1.000 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
M7075T6B5.000X1.000 7075-T6 BAR 5.000" X 1.000"	Main Warehouse MAT005	M137300	6/14/2017	0.0010			
	Main Warehouse MAT005	M137781	6/14/2017	12.0000			
		Total:		12.0010			

CHG PIN TO M7075T6S ~~1.000~~ X 5.000
per ECR17-574